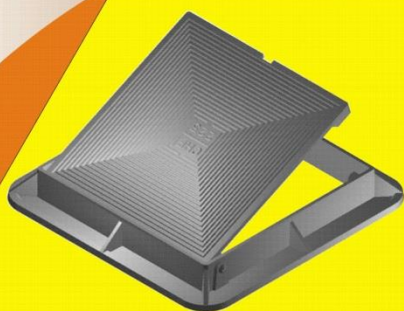
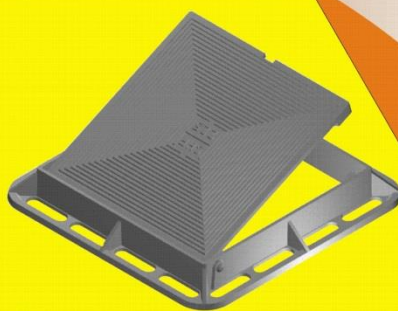


# CHF<sup>®</sup> Eco-Hinged Grating & Cover with Frame

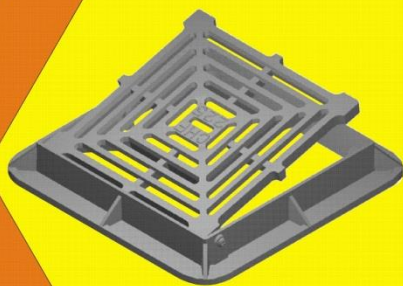
## 鑄鐵有鉸梳/密𠵼 (隔氣井用)



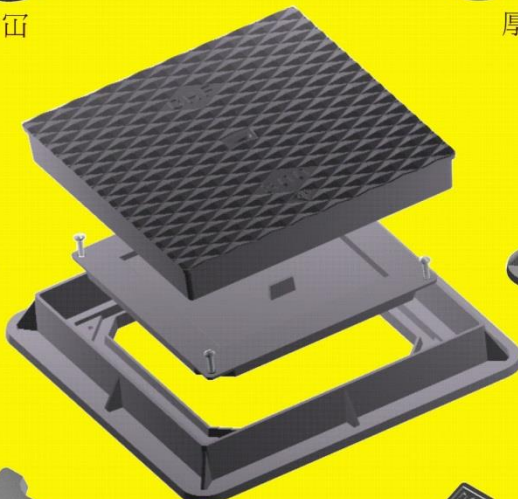
標準密𠵼



厚密𠵼



標準梳𠵼



螺絲密𠵼



厚梳𠵼



標準梳𠵼



厚梳𠵼



**CHEUNG HING FOUNDRY (HK) LIMITED**

Address : 299, Pak Sha Tsuen,  
Kung Um Road, Yuen Long, Hong Kong  
Tel : (852) 2447-1262 Fax : (852) 2447-0198

**祥興鑄鐵有限公司**

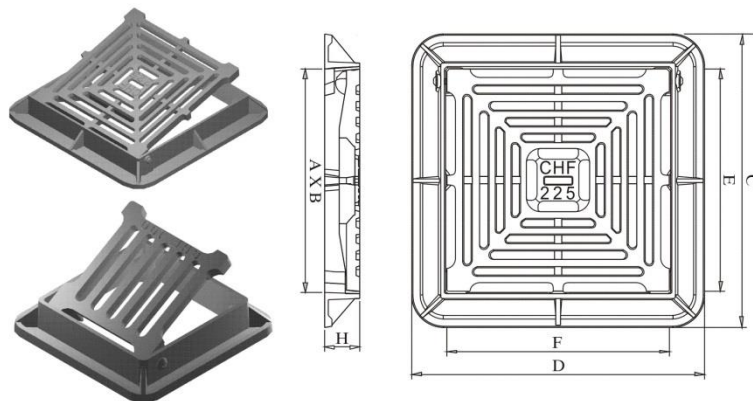
地址：香港 元朗 公庵路 白沙村 299 號  
Email : chf@chfhk.com http://www.chfhk.com

# CHF<sup>®</sup> Eco-Cast Iron Hinged Cover with Frame for OTG & STG / BIGT

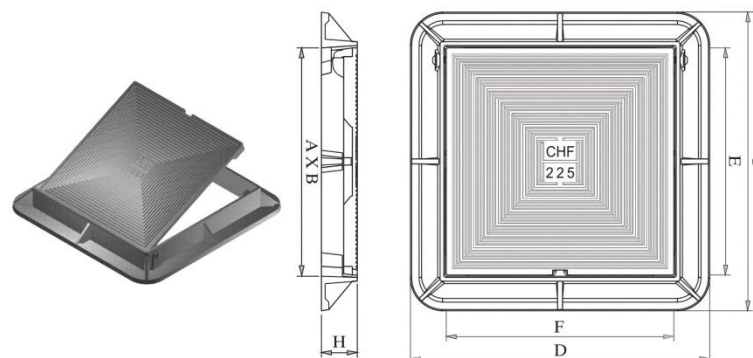
## 鑄鐵有較疏 / 密 冚 (隔氣井用)

<<< STANDARD 標準裝 >>>

EA 疏蓋



EB 密蓋



### STANDARD 標準裝

Code No. 編號	Clear Opening 內孔尺寸 A X B (mm)	Over Base Size 底框尺寸 C X D (mm)	Cover Size 蓋面尺寸 E X F (mm)	Height 高度 H (mm)	Material 材質
EA100/EB100	101 X 101	145 X 145	101 X 101	26	** Cast Iron Comply with BS EN 1561-2011 EN-GJL-150
EA150/EB150	151 X 151	200 X 200	151 X 151	30	
EA200/EB200	201 X 201	265 X 265	201 X 201	34	
EA225/EB225	226 X 226	300 X 300	226 X 226	36	
EA250/EB250	251 X 251	315 X 315	251 X 251	38	
EA300/EB300	301 X 301	374 X 374	301 X 301	40	

\*\* Material- As per the requirement of "General Specification for Civil Engineering Works", HKSAR

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CHEUNG HING FOUNDRY (HK) LIMITED

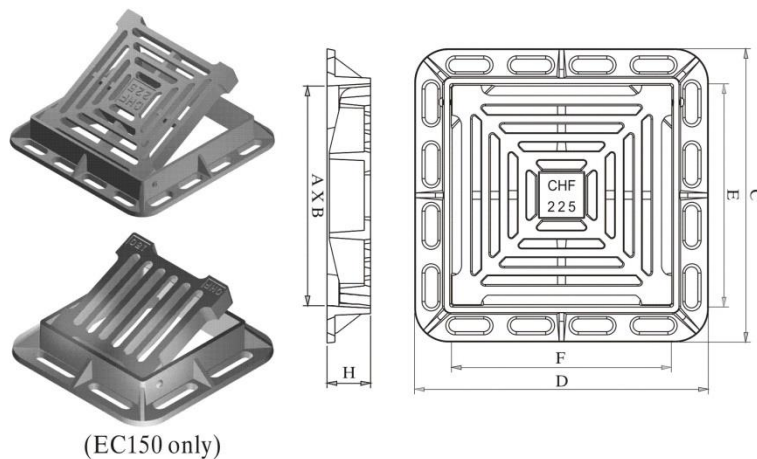


# CHF<sup>®</sup> Eco-Cast Iron Hinged Cover with Frame for OTG & STG / BIGT

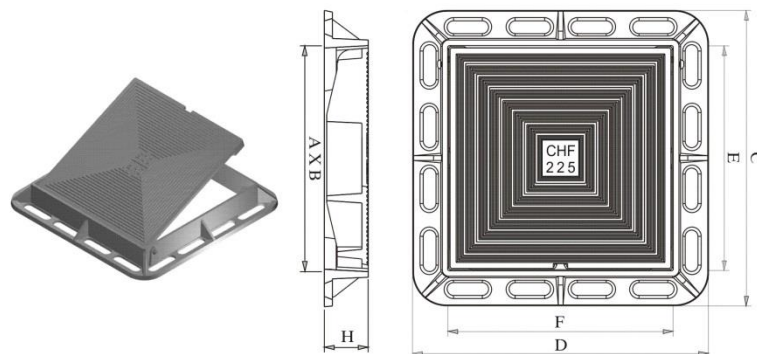
## 鑄鐵有較疏 / 密 疋 (隔氣井用)

<<< REINFORCED 厚裝 >>>

EC 疏蓋



ED 密蓋



### REINFORCED 厚裝

Code No. 編號	Clear Opening 內孔尺寸 A X B (mm)	Over Base Size 底框尺寸 C X D (mm)	Cover Size 蓋面尺寸 E X F (mm)	Height 高度 H (mm)	Material 材質
EC150/ED150	151 X 151	230 X 230	151 X 151	40	** Cast Iron Comply with BS EN 1561-2011 EN-GJL-150
EC200/ED200	201 X 201	280 X 280	201 X 201	45	
EC225/ED225	226 X 226	305 X 305	226 X 226	45	
EC300/ED300	301 X 301	380 X 380	301 X 301	50	

\*\* Material- As per the requirement of "General Specification for Civil Engineering Works", HKSAR

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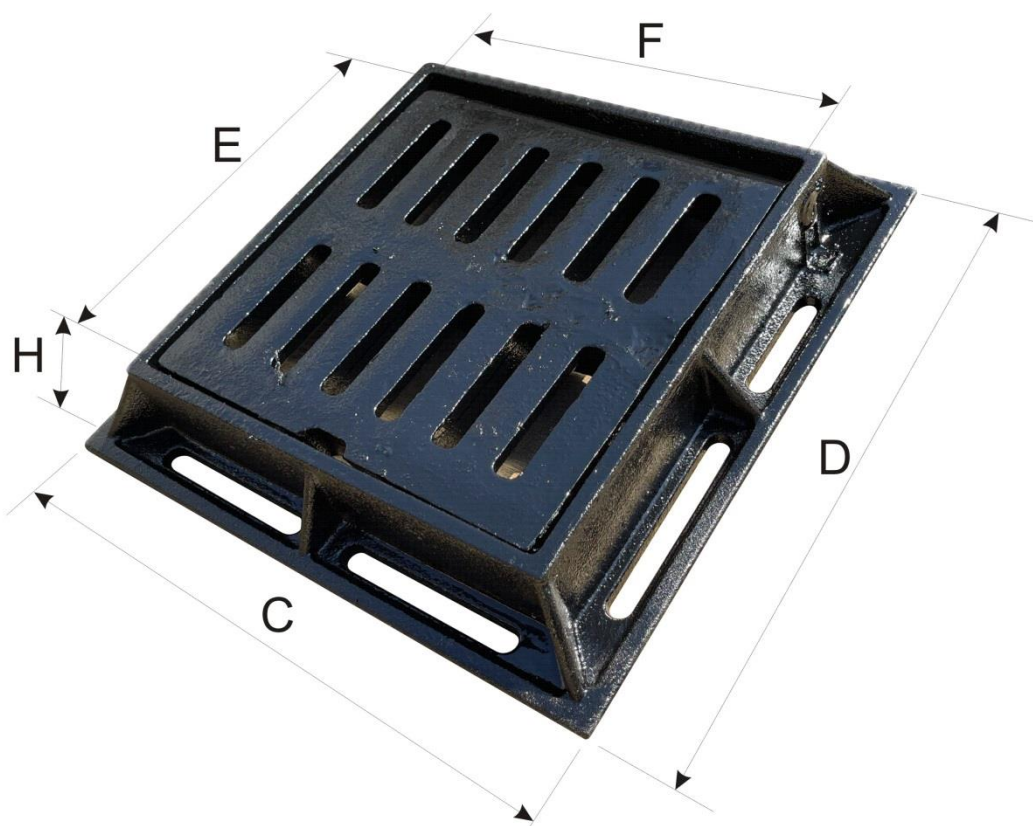


祥興鑄鐵有限公司

CHEUNG HING FOUNDRY (HK) LIMITED

# CHF<sup>®</sup> Eco- Cast Iron Hinged Grating with Frame for OTG

## 鑄鐵有較承重梳𩇛 (隔氣井地台去水用) C250



### BS EN 124 C 250

Code No. 編號	Clear Opening 內孔尺寸 A X B (mm)	Over Base Size 底框尺寸 C X D (mm)	Cover Size 蓋面尺寸 E X F (mm)	Height 高度 H (mm)	Material 材質
EM 150	151 X 151	215 X 215	155 X 155	40	** Cast Iron Comply with BS EN 1561-2011 EN-GJL-150
EM 200	201 X 201	280 X 280	202 X 202	50	
EM 225	226 X 226	320 X 320	230 X 230	50	
EM 300	301 X 301	425 X 425	305 X 305	60	
EM 400	401 X 401	520 X 520	405 X 405	60	
EM 450	451 X 451	585 X 585	155 X 455	70	

\*\* Material- As per the requirement of " BSEN 124 ", HKSAR

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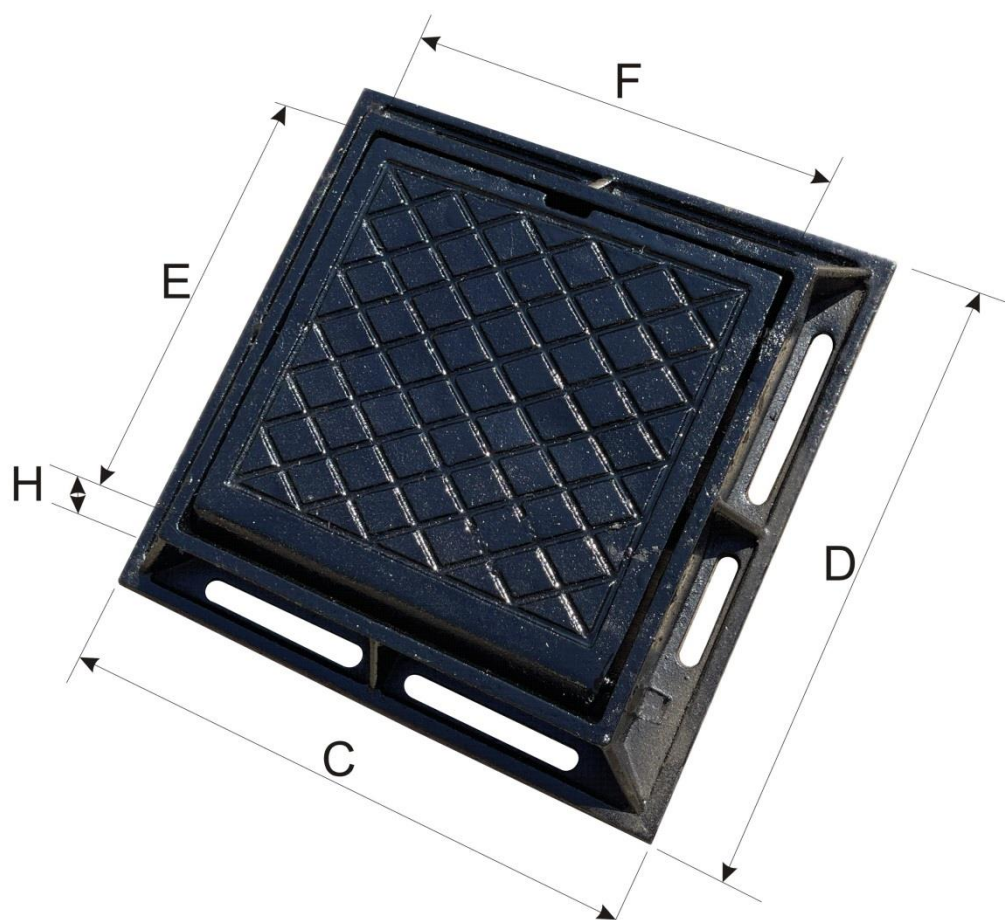
祥興鑄鐵有限公司

CHEUNG HING FOUNDRY (HK) LIMITED



# CHF<sup>®</sup> Eco- Cast Iron Hinged Grating with Frame for STG/BIGT

## 鑄鐵有較承重密冚（隔氣井地台去水用） C250



### BS EN 124 C250

Code No. 編號	Clear Opening 內孔尺寸 A X B (mm)	Over Base Size 底框尺寸 C X D (mm)	Cover Size 蓋面尺寸 E X F (mm)	Height 高度 H (mm)	Material 材質
EN 150	151 X 151	215 X 215	155 X 155	40	** Cast Iron Comply with BS EN 1561-2011 EN-GJL-150
EN 200	201 X 201	280 X 280	202 X 202	50	
EN 225	226 X 226	320 X 320	230 X 230	50	
EN 300	301 X 301	425 X 425	305 X 305	60	
EN 400	401 X 401	520 X 520	405 X 405	60	
EN 450	451 X 451	585 X 585	155 X 455	70	

\*\* Material- As per the requirement of " BSEN 124 ", HKSAR

Cheung Hing Foundry (HK) Limited reserves the rights to modify the specifications of the products in this catalog without prior notice.

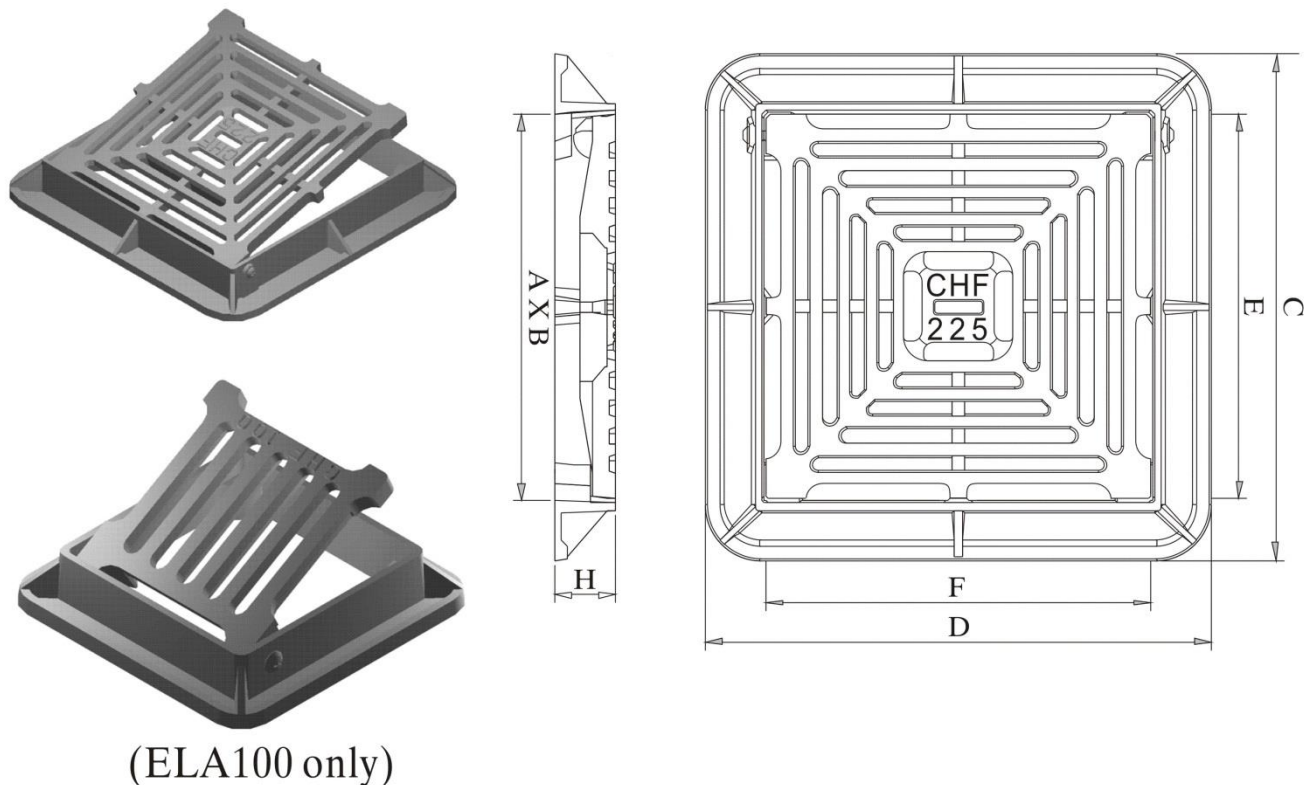


祥興鑄鐵有限公司

CHEUNG HING FOUNDRY (HK) LIMITED

# CHF<sup>®</sup> Eco-Ductile Iron Hinged Grating with Frame for OTG

## 球鐵有較承重梳𩇛 (隔氣井地台去水用) B125



BS EN 124 B125					
Code No. 編號	Clear Opening 內孔尺寸 A X B (mm)	Over Base Size 底框尺寸 C X D (mm)	Cover Size 蓋面尺寸 E X F (mm)	Height 高度 H (mm)	Material 材質
ELA150	151 X 151	200 X 200	151 X 151	30	** Ductile Iron To BS EN 1563 Grade 500-7
ELA200	201 X 201	265 X 265	201 X 201	34	
* ELA225	226 X 226	300 X 300	226 X 226	36	
* ELA250	251 X 251	315 X 315	251 X 251	38	
ELA300	301 X 301	374 X 374	301 X 301	40	

\*\* Material- As per the requirement of " BSEN 124 ", HKSAR

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祥興鑄鐵有限公司

CHEUNG HING FOUNDRY (HK) LIMITED



# CHF<sup>®</sup> Eco-Ductile Iron Hinged Grating with Frame for OTG

## 球鐵有較承重梳𩇛 (隔氣井地台去水用) B125

Standard: BSEN124:1994

Class	Test load (kN)	Place of installation
A	15	Suitable for areas which can be used by pedestrians and pedal cyclists.
B	125	Suitable for footways, pedestrian areas and comparable areas, car parks or car parking decks.
C	250	Suitable for gully tops installed in the area of kerb side channels of roads which when measured from the kerb edge, extend a maximum of 0.5m into the carriageway and a maximum of 0.2m into the footway.



HOKLAS Endorsed Test Certificates

**CASTCO** 佳力高試驗中心有限公司 香港粉嶺安樂街33號 33, On Kai Street, Fanling, Hong Kong. Tel: 2677 2138  
CASTCO TESTING CENTRE LTD. 香港粉嶺安樂街29A號 29A, On Chuen Street, Fanling, Hong Kong. Fax: 2677 0351  
E-mail: castco@netvigator.com Website: www.castco.com.hk

Test Certificate  
Measurement of Permanent Set & Loading Test of Manhole Covers, Gully Gratings  
[Tested to BS EN 124 : 1994, Cl. 8 (AMD 8587)]

Date of issue: 09 January 2013  
Page 1A of 1 page(s)  
Castco LRN: DP0121204-030 MISCEL

Details as supplied by customer  
Customer: Cheung Hing Foundry (HK) Limited  
Contract No.: -- Title: --  
Sample description: 225mm Ductile Iron Hinged Grating  
Manufacturer: Cheung Hing Foundry (HK) Limited Brand: CHF

Laboratory Test Result  
Date Received: 04 December 2012 Date Tested: 20 December 2012

Specimen No.	Specimen Description	Clear opening (mm)	Size of test block (mm)	Measurement of permanent set			Application of the test load (Test load maintained for 30 sec.)		
				2/3 of the test load applied (kN)	Permanent set of cover/grating (mm)	Permanent set test result	Load applied (kN)	Loading test result	Observation
DP0121204-030	225mm Ductile Iron Hinged Grating	225	φ150	--	--	--	125	Passed	N/V

Remarks :-  
1. Legend : FC - Fracture at cover FF - Fracture at frame  
2. Test results relate only to the specimen tested.  
3. Compliance of the test results to the specification is an opinion of the laboratory and is not covered under the HOKLAS accreditation.  
4. Test results of the sample comply with the requirement of BS EN 124 : 1994, Cl. 8 (Excluding Cl.8.3.1)(AMD 8587).  
5. Customer instructed to waive the permanent set testing.  
6. This test report supersedes previous test report of Castco Ltd.

Checked by: STY KWAN NING Laboratory Supervisor  
Form No: FPM Method\_25124\_T 41 08/10/2010  
Hong Kong Accreditation Service (HKAS) has accredited this laboratory under the Hong Kong Laboratory Accreditation Scheme (HOKLAS) in accordance with its terms of accreditation. This report shall not be reproduced or used for any other purpose without the written approval of the laboratory.

**CASTCO** 佳力高試驗中心有限公司 香港粉嶺安樂街33號 33, On Kai Street, Fanling, Hong Kong. Tel: 2677 2138  
CASTCO TESTING CENTRE LTD. 香港粉嶺安樂街29A號 29A, On Chuen Street, Fanling, Hong Kong. Fax: 2677 0351  
E-mail: castco@netvigator.com Website: www.castco.com.hk

Test Certificate  
Measurement of Permanent Set & Loading Test of Manhole Covers, Gully Gratings  
[Tested to BS EN 124 : 1994, Cl. 8 (AMD 8587)]

Date of issue: 11 March 2013  
Page 1 of 1 page(s)  
Castco LRN: DP0130227-042 MISCEL

Details as supplied by customer  
Customer: Cheung Hing Foundry (HK) Limited  
Contract No.: -- Title: --  
Sample description: 250mm Ductile Iron Hinged Grating  
Manufacturer: Cheung Hing Foundry (HK) Limited Brand: CHF

Laboratory Test Result  
Date Received: 27 February 2013 Date Tested: 04 March 2013

Specimen No.	Specimen Description	Clear opening (mm)	Size of test block (mm)	Measurement of permanent set			Application of the test load (Test load maintained for 30 sec.)		
				2/3 of the test load applied (kN)	Permanent set of cover/grating (mm)	Permanent set test result	Load applied (kN)	Loading test result	Observation
DP0130227-042	250mm Ductile Iron Hinged Grating	250	φ150	--	--	--	125	Passed	N/V

Remarks :-  
1. Legend : FC - Fracture at cover FF - Fracture at frame N/V - No visible fracture.  
2. Test results relate only to the specimen tested.  
3. Compliance of the test results to the specification is an opinion of the laboratory and is not covered under the HOKLAS accreditation.  
4. Test results of the sample comply with the requirement of BS EN 124 : 1994, Cl. 8 (Excluding Cl.8.3.1)(AMD 8587).  
5. Customer instructed to waive the permanent set testing.  
6. Brand : CHF

Checked by: FU HO MAN Assistant Technical Officer  
Form No: FPM Method\_25124\_T 41 08/10/2010  
Hong Kong Accreditation Service (HKAS) has accredited this laboratory under the Hong Kong Laboratory Accreditation Scheme (HOKLAS) for specific laboratory activities as listed in the HOKLAS Directory of Accredited Laboratories. The results shown in this report were determined by this laboratory in accordance with its terms of accreditation. This report shall not be reproduced or used for any other purpose without the written approval of the laboratory. This laboratory is accredited in accordance with the recognised International Standard ISO/IEC 17025:2005. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system in full compliance with ISO/IEC 17025:2005. This accreditation was issued on 10 January 2009.

2. Permissible permanent set as given in BS EN 124 : 1994 AMD 8587 Table 8.  
a) For class A15 and B125 :  $\frac{CO}{40}$  - OR  $\frac{CO}{40}$  when CO < 45mm.  
b) For class C250 up to F900:  $\frac{CO}{40}$  - OR 1mm max. when CO < 300mm. (When secured according to 7.8a or 7.8c)  
c) For class C250 up to F900:  $\frac{CO}{40}$  - OR 1mm max. when CO < 500mm. (When secured according to 7.8b)  
8. Manufacturer : Cheung Hing Foundry (HK) Limited  
9. Sample Submitted by : Asia Development (HK) Limited

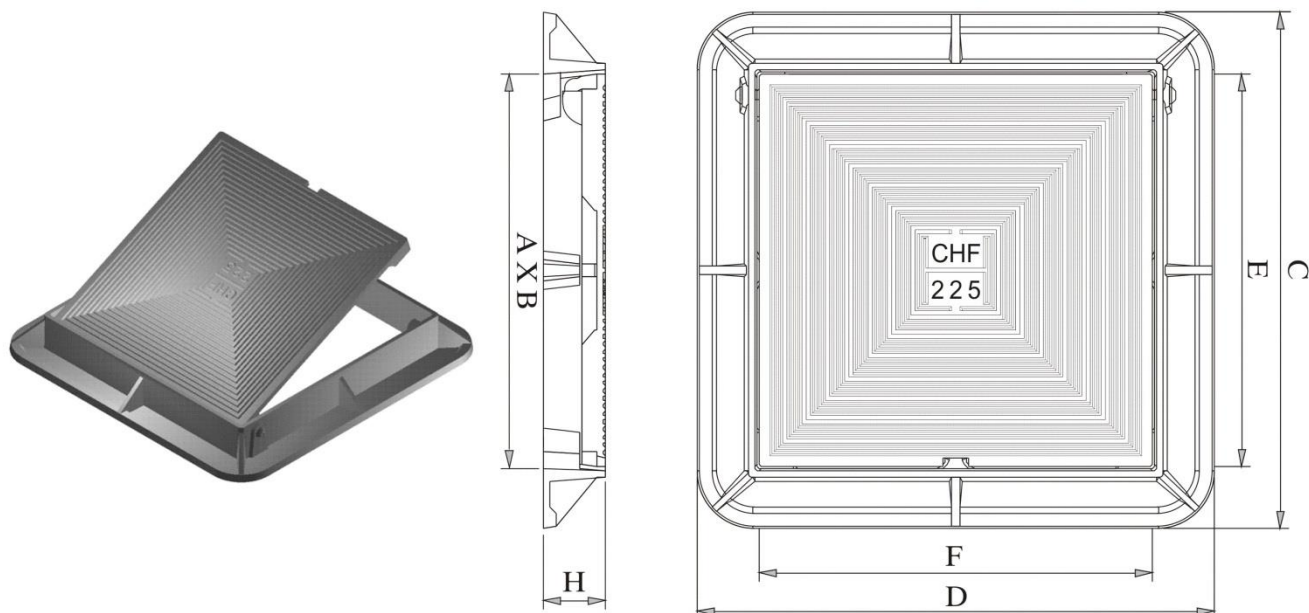
Approved signature: CHOI TZE WING C. Eng. MOKS, MACE Quality Manager  
End of Report



祥興鑄鐵有限公司  
CHEUNG HING FOUNDRY (HK) LIMITED

# CHF<sup>®</sup> Eco-Ductile Iron Hinged Cover with Frame for STG/BIGT

球鐵有較承重密冚 (隔氣井用) B125



BS EN 124 B125					
Code No. 編號	Clear Opening 內孔尺寸 A X B (mm)	Over Base Size 底框尺寸 C X D (mm)	Cover Size 蓋面尺寸 E X F (mm)	Height 高度 H (mm)	Material 材質
ELB150	151 X 151	200 X 200	151 X 151	30	** Ductile Iron To BS EN 1563 Grade 500-7
ELB200	201 X 201	265 X 265	201 X 201	34	
* ELB225	226 X 226	300 X 300	226 X 226	36	
ELB250	251 X 251	315 X 315	251 X 251	38	
* ELB300	301 X 301	374 X 374	301 X 301	40	

\*\* Material- As per the requirement of " BSEN 124 ", HKSAR

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CHEUNG HING FOUNDRY (HK) LIMITED



# CHF<sup>®</sup> Eco-Ductile Iron Hinged Grating with Frame for OTG

## 球鐵有較承重梳𩚑 (隔氣井地台去水用) B125

Standard: BSEN124:1994

Class	Test load (kN)	Place of installation
A	15	Suitable for areas which can be used by pedestrians and pedal cyclists.
B	125	Suitable for footways, pedestrian areas and comparable areas, car parks or car parking decks.
C	250	Suitable for gully tops installed in the area of kerb side channels of roads which when measured from the kerb edge, extend a maximum of 0.5m into the carriageway and a maximum of 0.2m into the footway.



### HOKLAS Endorsed Test Certificates

**CASTCO** 佳力高試驗中心有限公司 香港粉嶺安樂街33號 33, On Kui Street, Fanling, Hong Kong. Tel: 2677 2138  
CASTCO TESTING CENTRE LTD. 香港粉嶺安樂街29A號 29A, On Chuen Street, Fanling, Hong Kong. Fax: 2677 0351  
E-mail: castco@netvigator.com Website: www.castco.com.hk

Test Certificate  
Measurement of Permanent Set & Loading Test of Manhole Covers, Gully Gratings  
[Tested to BS EN 124 : 1994, CL 8 (AMD 8587)]

Date of issue : 09 January 2013  
Page 1A of 1 page(s)  
Castco LRN : DP0121204-031 MISCEL

**Details as supplied by customer**  
Customer: Cheung Hing Foundry (HK) Limited  
Contract No.: --  
Sample description: 300mm Ductile Iron Hinged Cover  
Manufacturer: Cheung Hing Foundry (HK) Limited  
Title: --  
Customer Ref. No.: --  
Class: B125  
Brand: CHF

**Laboratory Test Result**  
Date Received: 04 December 2012 Date Tested: 20 December 2012

Specimen No.	Specimen Description	Clear opening (mm)	Size of test block (mm)	Measurement of permanent set			Application of the test load (Test load maintained for 30 sec.)		
				2/3 of the test load applied (kN)	Permanent set of cover/grating (mm)	Permanent set test result	Load applied (kN)	Loading test result	Observation
DP0121204-031	300mm Ductile Iron Hinged Cover	300	250 x 150	--	--	--	125	Passed	N/V

**Remarks :-**  
1. Legend : FC - Fracture at cover FF - Fracture at frame  
3. Test results relate only to the specimen tested.  
4. Compliance of the test results to the specification is an opinion of the laboratory and is not covered under the HOKLAS accreditation.  
5. Test results of the sample comply with the requirement of BS EN 124 : 1994, CL 8 (Excluding Cl.8.3.1)(AMD 8587).  
6. Customer instructed to waive the permanent set testing.  
8. This test report supersedes previous test report of Castco LRN: DP0121204-031

Checked by: SIT KWAN NING  
Laboratory Supervisor  
Form No. : FFP Method\_EN124\_T 4d 08/10/2010

**CASTCO** 佳力高試驗中心有限公司 香港粉嶺安樂街33號 33, On Kui Street, Fanling, Hong Kong. Tel: 2677 2138  
CASTCO TESTING CENTRE LTD. 香港粉嶺安樂街29A號 29A, On Chuen Street, Fanling, Hong Kong. Fax: 2677 0351  
E-mail: castco@netvigator.com Website: www.castco.com.hk

Test Certificate  
Measurement of Permanent Set & Loading Test of Manhole Covers, Gully Gratings  
[Tested to BS EN 124 : 1994, CL 8 (AMD 8587)]

Date of issue : 11 March 2013  
Page 1 of 1 page(s)  
Castco LRN : DP0130227-042 MISCEL

**Details as supplied by customer**  
Customer: Cheung Hing Foundry (HK) Limited  
Contract No.: --  
Address: --  
Title: --  
Sample description: 250mm Ductile Iron Hinged Grating  
Customer Ref. No.: --  
Contract No.: --  
Class: B125

**Laboratory Test Result**  
Date Received: 27 February 2013 Date Tested: 04 March 2013

Specimen No.	Specimen Description	Clear opening (mm)	Size of test block (mm)	Measurement of permanent set			Application of the test load (Test load maintained for 30 sec.)		
				2/3 of the test load applied (kN)	Permanent set of cover/grating (mm)	Permanent set test result	Load applied (kN)	Loading test result	Observation
DP0130227-042	250mm Ductile Iron Hinged Grating	250	φ150	--	--	--	125	Passed	N/V

**Remarks :-**  
1. Legend : FC - Fracture at cover FF - Fracture at frame N/V - No visible fracture.  
3. Test results relate only to the specimen tested.  
4. Compliance of the test results to the specification is an opinion of the laboratory and is not covered under the HOKLAS accreditation.  
5. Test results of the sample comply with the requirement of BS EN 124 : 1994, CL 8 (Excluding Cl.8.3.1)(AMD 8587).  
6. Customer instructed to waive the permanent set testing.  
7. Brand : CHF

Checked by: FU HO MAN  
Assistant Technical Officer  
Form No. : FFP Method\_EN124\_T 4d 08/10/2010

Approved signature: CHOI TZE WING  
C. Eng., M. Eng., M. Sc.  
Quality Manager

End of Report

Hong Kong Accreditation Service (HKAS) has accredited this laboratory under the Hong Kong Laboratory Accreditation Scheme (HOKLAS) for specific laboratory activities as listed in the HOKLAS Directory of Accredited Laboratories. The results shown in this report were determined by this laboratory in accordance with its terms of accreditation. This report shall not be reproduced or used in any manner without the prior written approval of the laboratory. This laboratory is accredited in accordance with the recognised International Standard ISO/IEC 17025:2005. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system in full compliance with ISO/IEC 17025:2005. This accreditation was issued on 10 January 2009.



祥興鑄鐵有限公司  
CHEUNG HING FOUNDRY (HK) LIMITED

# CHF<sup>®</sup> Eco- Cast Iron Hinged Grating with Frame for OTG

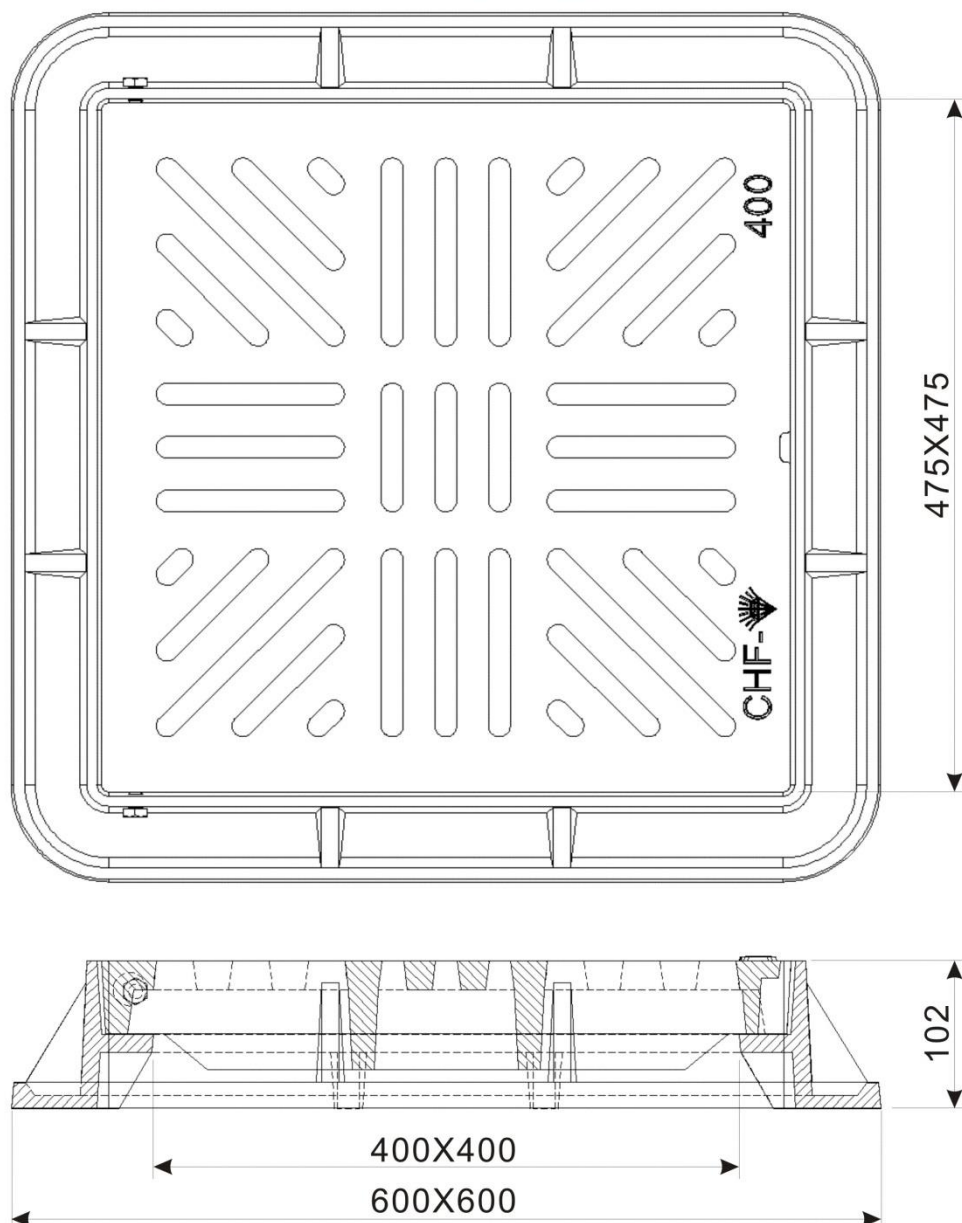
生鐵有較承重梳𩇛 (隔氣井地台去水用) 20Ton

## General Specification for Civil Engineering Works

**Standard:** “General Specification for Civil Engineering Works”

Published by the Civil Engineering and Development Department  
The Government of the HKSAR.

Grade	Test load (tons)
Medium duty(M)	5
Heavy duty (H)	20



Note :The above dimensions are for reference only. Please refer to the actual products.



祥興鑄鐵有限公司  
CHEUNG HING FOUNDRY (HK) LIMITED



# CHF<sup>®</sup> Eco- Cast Iron Hinged Grating with Frame for OTG

## 生鐵有較承重梳𩚑 (隔氣井地台去水用) 20Ton

### General Specification for Civil Engineering Works



### HOKLAS Endorsed Test Certificates

**CASTCO**

佳力高試驗中心有限公司  
CASTCO TESTING CENTRE LTD.

香港粉嶺安居街33號 33, On Kui Street, Fanling, Hong Kong. Tel: 2677 2138  
香港粉嶺安全街29A號 29A, On Chuen Street, Fanling, Hong Kong. Fax: 2677 0351  
E-mail: castco@netvigator.com Website: www.castco.com.hk



#### Test Certificate

Mass Determination and Loading Test to Cast Iron Drainage Goods  
(Tested to G.S. for C.E. Works : 2006 : Cl. 5.95(2) and Appendix 5.3)

Date of issue : 23 September 2014

Page 1 of 1 page(s)

Castco LRN : DP0140915-082 MISCEL

#### Details as supplied by the customer

Customer: Cheung Hing Foundry (HK) Limited

Customer's Ref. No.: --

Address: 299 Pak Sha Tsuen, Kung Um Road, Yuen Long, NT, HK

Contract No.: --

Title: --

Sample Description: 400mm x 102mmH Cast Iron Hinged Grating

Grade: --

#### Laboratory Test Result

Date received: 15 September 2014

Date tested: 20 September 2014

Dia. of bearing block : 300 mm

Specimen No.	Specimen Description	Grade claimed by customer	Measured mass (kg)	Loading Test (Test load maintained for 30 sec)		
				Test load (kN)	Loading test result (passed/failed)	Observation
DP0140915-082	400mm x 102mmH Cast Iron Hinged Grating	--	--	200	Passed	N/V

#### Legend :

FC - Fracture at cover.

FF - Fracture at frame.

N/V No visible fracture.

#### Remarks:-

1. Test result relates only to the specimen tested.
2. Compliance of the test results to the specification is an opinion of the laboratory and is not covered under the HOKLAS accreditation.
3. Test results of the sample comply with the requirement of G.S. for C.E. Works : 2006 : Cl. 5.95(2) and Appendix 5.3.
4. Sample Submitted by: Asia Development (HK) Limited.
5. The test load were provided by customer.

Checked by:

SIT KWAN NING  
Laboratory Supervisor

Approved Signatory:

WONG KA MAN  
Laboratory Manager

End of Report

Form No. PIP MANHOLE\_GS\_T2 d4 08/10/2010

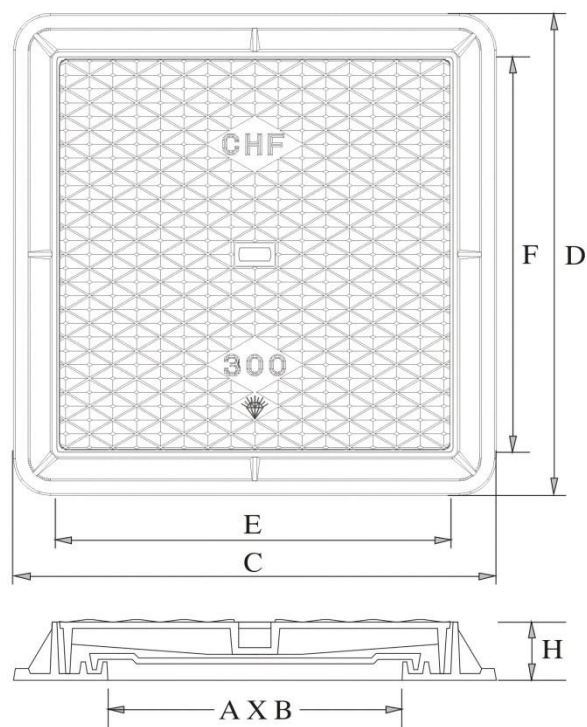
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祥興鑄鐵有限公司  
CHEUNG HING FOUNDRY (HK) LIMITED

# CHF<sup>®</sup> Eco-Cast Iron Double Seal Solid Cover and Frame (with screws)

## 鑄鐵雙止口螺絲密冚



Code No. 編號	Clear Opening 內孔尺寸 A X B (mm)	Over Base Size 底框尺寸 C X D (mm)	Cover Size 蓋面尺寸 E X F (mm)	Height 高度 H (mm)	Material 材質
Ee150	124 X 124	220 X 220	150 X 150	34	** Cast Iron Comply with BS EN 1561-2011 EN-GJL-150
EE200	140 X 140	280 X 280	200 X 200	35	
Ee300	225 X 225	380 X 380	300 X 300	48	

\*\* Material- As per the requirement of "General Specification for Civil Engineering Works", HKSAR

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